

MATERIAL PROCESSING & HANDLING INFORMATION

1. PRODUCT DETAILS

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| Material: | Aliphatic Joint Sealant (AJS) |
| Material Type: | Interior Joint Filler |
| Application: | Concrete Construction Joints |
| Application Process: | Low Pressure Plural Component Pump, Pneumatic, or Manual Caulking Gun, Static Mix |

2. EQUIPMENT DETAILS

| Process Equipment: | Pumps | Dispensing Gun |
|--------------------|---|--|
| AST: | PCH GMP-025 PCH GMP-050 PCH GMP-075 | |
| Albion: | | B26T600 (Manual) AT600 (Air Driven) E18T600 (Battery Driven) 18 volt |

3. PROCESS DETAILS

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| Process Temperature: | Ambient (70°F min. material temperature due to increase in viscosity and maximum 120°F) |
| Process Pressure: | 50 psi and greater |
| Mix Ratio: | 1:1 |
| Gel Time: | ~1 minute |
| Tack Free: | 2-3 minutes |
| Ready to Shave: | 30 minutes - 5 hours |

4. APPLICATION DETAILS

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|---------------------------------|---|
| Moisture Content: | Joint should be visibly dry. Concrete: 5% maximum as per ASTM F2170 & ASTM F2420 |
| Application Temperature: | -20°F and higher Note that AJS will cure at sub-freezing temperatures; however, the effects from these conditions may impact the application in a variety of ways. It is recommended that material and equipment be maintained at 70°F or above. Frozen concrete substrates with high moisture content will affect material adhesion and long-term performance. |
| Dew Point: | Substrate temperature must be 5°F above dew point and rising before installation of material. |
| Surface Preparation: | Surface must be clean and free of dirt, dust, grease, oil, paint or other surface contaminants. Concrete surfaces must be sound and dry. Joints should be ground to remove dirt and surface laitance using a grinder with a diamond or carbon blade. |
| Surface Application: | Sealant depth will vary. |

5. HANDLING DETAILS

| | Storage Temp. | Storage | Special Handling |
|-----------------|----------------------|---|---|
| 'A' Side | 70° optimum | Keep dry. Keep from freezing. Store in covered temperature controlled environment if possible. | Use dry air dessicant for intake vent on drum. |
| 'B' Side | 70° optimum | Keep dry. Keep from freezing. Store in covered temperature controlled environment if possible. | Mix well with mixer to re-disperse any settled pigment. |

Safety: Please consult product SDS for full details. Safety glasses, Rubber gloves, Protective clothing, Organic vapor or fresh air respirator.