



VersaFlex Incorporated
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Product Data Sheet

TackCoat™ Intercoat Bonding Enhancer

Product Description- *VersaFlex TackCoat* is a brush or spray applied product used for “waking up” existing polyurea, plastics or synthetic rubber material to accept a new coat of polyurea. Especially useful for the tie-in coat on extended or delayed jobs. Simply apply a light coat to the surface of existing polyurea or plastic and allow to flash off. Top coat with next layer of polyurea within 1 hour. Eliminates the need for hand sanding.

Uses- Bonding old polyurea, plastics or synthetic rubber material to new polyurea.

Advantages:

- Does not use aromatic halogenated or non-halogenated solvents to bond old polyurea to new polyurea

Physical Properties-

Color	clear
Specific Gravity @ 25°C	.94 @ 77°F
Boiling Point	243°F
Flash Point	~93°F
Odor	Amine odor

Mixing- *TackCoat* is a single component product.

Application Recommendations- Apply at an approximate spread rate of 200 to 700 square feet per gallon by brush or pump sprayer, making the existing coating tacky. Do not allow *TackCoat* to pond on the surface. Small areas may be wiped down with a clean cotton rag. If the surface is not tacky at the time of over coating or the 1 hour re-coat window has passed, a re-application is necessary. *TackCoat* must flash off/dissipate prior to over coating.

Safety- Review SDS at VersaFlex.com

Basic safety for personal protection is:

- Long sleeve overalls or disposable Tyvex overalls
- Rubber gloves
- Splash shield or safety glasses with splash guards
- Rubber or leather boots
- Respirator
- Do not use near high heat or open flame
- Do not take internally
- Keep out of reach of children

Precaution- This product contains Volatile Organic Compounds (VOC's) which may be released during and for some period after installation producing odors and affecting air quality. To avoid possible contamination of sensitive substances and for protection of human health, ensure proper air ventilation of work areas until odors completely dissipate.

Shelf Life- One year from date of shipment, in original, unopened factory containers, under normal storage conditions of 55°F to 95°F (18°-35°C).

Technical Services- Sales and Customer Support 913-321-9000

VersaFlex Product Manufacturer's Warranty

During a period of one-year from date of shipping, VersaFlex Incorporated will refund the price of or replace, at its election, product it finds to be defectively manufactured, provided the product has been stored and used properly. Except as expressly stated herein, the company makes no warranty of merchantability and no warranty of fitness for any particular purpose, nor does it make any warranty, expressed or implied, of any nature whatsoever with respect

to the product or its use. In no event shall the company be liable for delay caused by defects, for loss of use, for indirect, special or consequential damages, or for any charges or expenses of any nature incurred without its written consent.