



VF TackCoat™

Tie-Coat Primer **Technical Data Sheet**

686 S. Adams St. Kansas City, KS 66105 (913) 321-9000 www.versaflex.com

Selection and Specification Data

Description

VersaFlex TackCoat is a brush or low pressure spray applied product used for promoting adhesion to existing polyurea, plastics or synthetic rubber. TackCoat is especially useful for promoting adhesion when the recoat window has been exceeded on extended or delayed jobs. Simply apply a light coat to the surface of existing polyurea or plastic and allow to flash off and top coat with the polyurea membrane within 1 hour. Eliminates the need for hand sanding.

Typical Uses

Bonding old polyurea, plastics or synthetic rubber material to a new polyurea membrane.

Ideal for

- Extended or delayed jobs
- Jobs with multiple phases
- Repairs

Application Recommendations

Apply at an approximate spread rate of 200 to 700 square feet per gallon by brush or pump sprayer, making the existing coating tacky. Do not allow TackCoat to pond on the surface. Small areas may be wiped down with a clean cotton rag. If the surface is not tacky at the time of over coating or the 1 hour re-coat window has passed, a re-application is necessary. TackCoat must flash off/dissipate prior to over coating.

Physical Properties

Color	Clear
Specific Gravity @ 25°C	.94 @ 77°F
Boiling Point	243°F
Flash Point	~93°F
Odor	Amine odor

Safety

Safety - Review SDS at www.versaflex.com.

- Wear Long sleeve overalls or disposable Tyvex suit
- **Rubber gloves**
- Protective eye wear
- Rubber or leather boots
- Respirator
- Do not use near high heat or open flame
- Do not take internally
- Keep out of reach of children

Precaution:

This product contains Volatile Organic Compounds (VOC's) which may be released during and for some period after installation producing odors and affecting air quality. To avoid possible contamination of sensitive substances and for protection of human health, ensure proper air ventilation of work areas until odors completely dissipate.

Packaging, Handling, and Storage

Packaging

Available in 1 and 5 gallon containers.

Shelf Life

One year from shipment date, in original, unopened factory containers.

Storage Temperature & Humidity

Under normal storage conditions of 70°F to 95°F (21° - 35°C).





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Warranty

Limited Warranty. Company warrants its goods to be free of manufacturing defects. Goods manufactured by Company will comply with all applicable federal, state and local laws and regulations. Company makes no warranty as to any parts or equipment manufactured by others. Customer shall look solely and only to the manufacturer of such parts or equipment with respect to any warranty claims. Company hereby assigns to Customer the original manufacturer's warranties to all such equipment and parts, to the full extent permitted. THE AFORESAID IS THE EXCLUSIVE WARRANTY AND IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED. SPECIFICALLY, THERE ARE NO WARRANTIES OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.

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